

**Work Order ID 164086****\*164086\***

Page 1

Thursday, July 13, 2017 11:48:11 AM

Item ID: D4020-5

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Mesh (350 Basket Long, Lid)

Start Date: 7/12/2017 Start Qty: 4.00

**\*4\***

Cust Item ID:

Required Date: 7/18/2017 Req'd Qty: 4.00

**\*4\***

Customer:

Reference:

Run Start

**\*NR1\***

Approvals:

Process Plan:

DAS

21

Date:

JUL 13 2017

Tooling:

Date:

Stop

**\*NR2\***

QC:

9-89

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D4020

A

100

0.00

**\*100\***

FLOW WATER JET

Shear

Memo

2.04

Shear

1-Cut as per Dwg D4020

(Cut out for label will be cut when install on lid (D3914-041))

4x G 12-07-17

110

0.00

**\*110\***

QC6- All purchased or subcontracted products

QC

Memo

0.00

Quality Control

4

DAS  
38  
9-89

JUL 17 2017

120

0.00

**\*120\***

Identify as per dwg &amp; Stock Location:

Packaging

Memo

0.04

Packaging

LOCATION: WA004

SC

**Work Order ID 164086**

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**\*164086\***

Page 2

Item ID: D4020-5

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Mesh (350 Basket Long, Lid)

Start Date: 7/12/2017 Start Qty: 4.00 **\*4\***

Cust Item ID:

Required Date: 7/18/2017 Req'd Qty: 4.00 **\*4\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

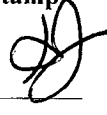
**\*130\***

QC

Memo

0.40

Quality Control

17/7/18 

JUL 18 2017

DAS  
21  
9-09

# Picklist Print

Thursday, July 13, 2017 11:48:15 AM

Page 1

Work Order ID: 164086

**\*164086\***

Parent Item: D4020-5

**\*D4020-5\***

Parent Item Name: Mesh (350 Basket Long, Lid)

Start Date: 7/12/2017

Required Date: 7/18/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP RevA: new issue DD 09.11.26 verified by:EC  
per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

M304EX0.75-16F

Purchased

No

100

sf

458.5000

14.386

60.57263

**\*M304FX0 75-16F\***

Expanded Metal Flat SS

\*\*

B137765 S 17-07-17

Location

Loc Qty

Loc Code

WA004

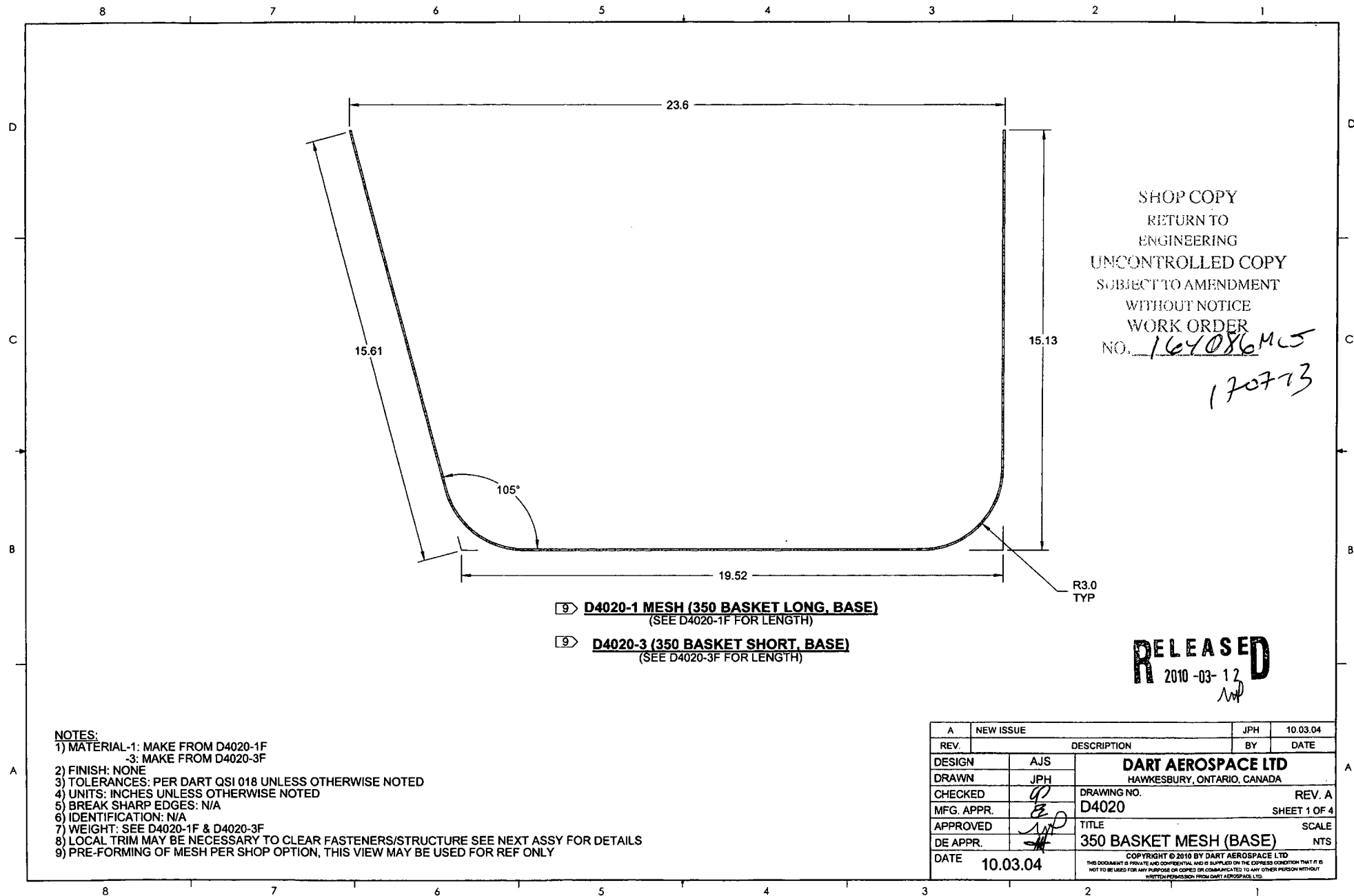
458.5

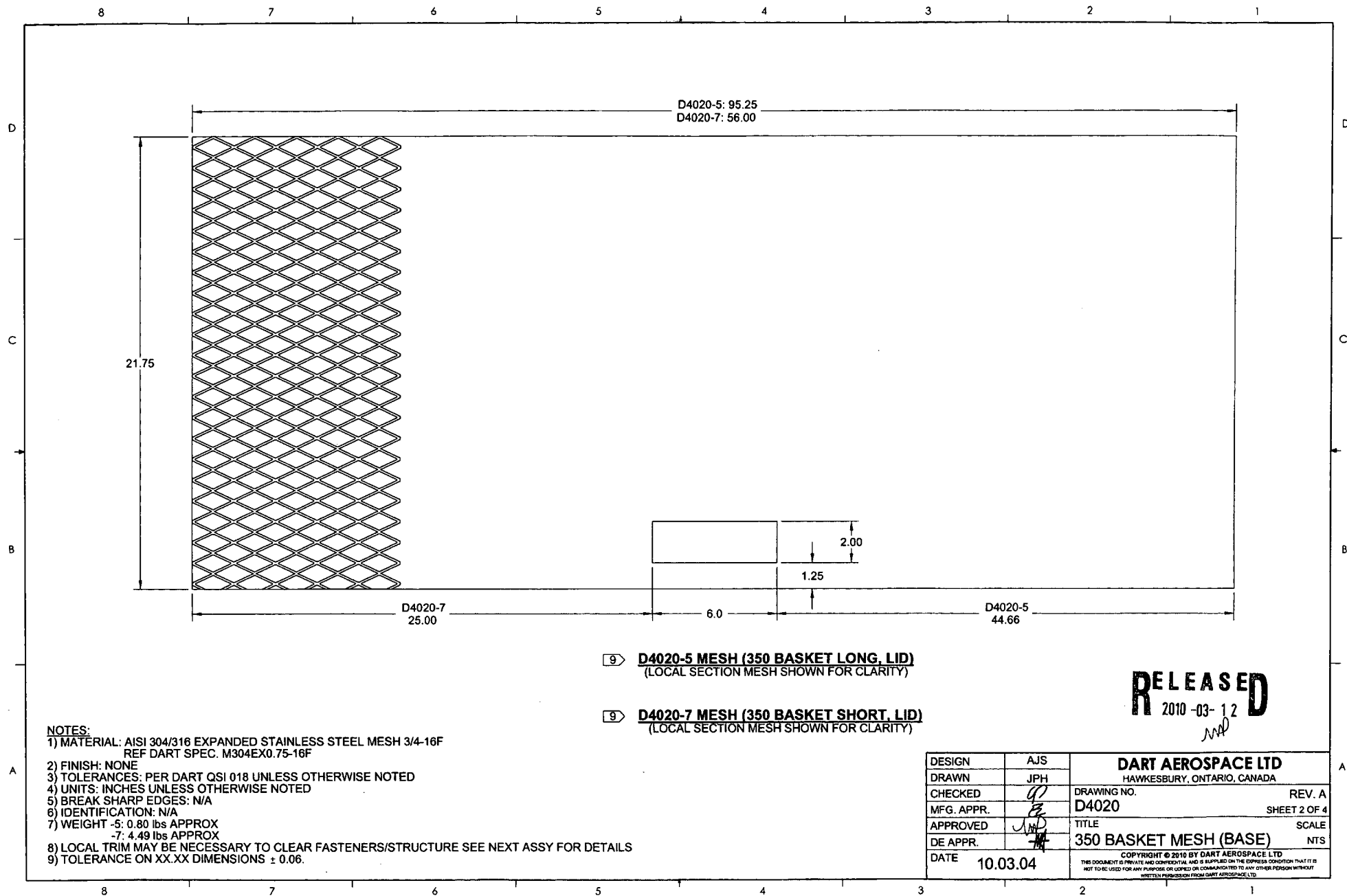
M137294

11.5

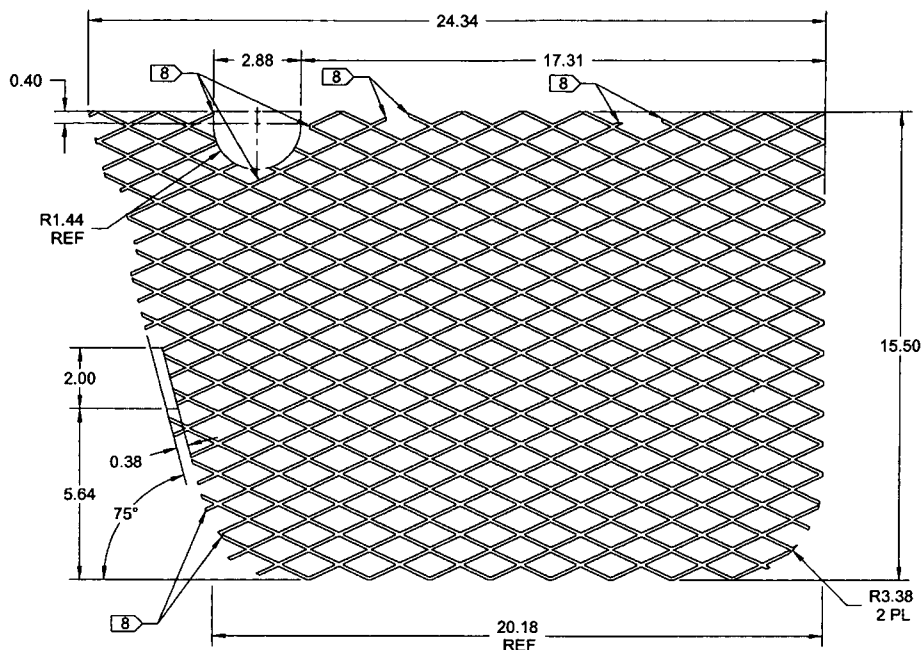
M137765

447





**RELEASED**  
 2010-03-12  
*[Signature]*



9 D4020-11 END MESH, BASKET

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F  
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.22 lbs
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS  $\pm 0.06$ .

RELEASED  
2010-03-12  
MP

|            |          |                                                                                                                                                                                                                                                                                |              |
|------------|----------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| DESIGN     | AJS      | <b>DART AEROSPACE LTD</b>                                                                                                                                                                                                                                                      |              |
| DRAWN      | JPH      | HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                                                    |              |
| CHECKED    | JP       | DRAWING NO.                                                                                                                                                                                                                                                                    | REV. A       |
| MFG. APPR. | JP       | <b>D4020</b>                                                                                                                                                                                                                                                                   | SHEET 3 OF 4 |
| APPROVED   | JP       | TITLE                                                                                                                                                                                                                                                                          | SCALE        |
| DE APPR.   | JP       | <b>350 BASKET MESH (BASE)</b>                                                                                                                                                                                                                                                  |              |
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